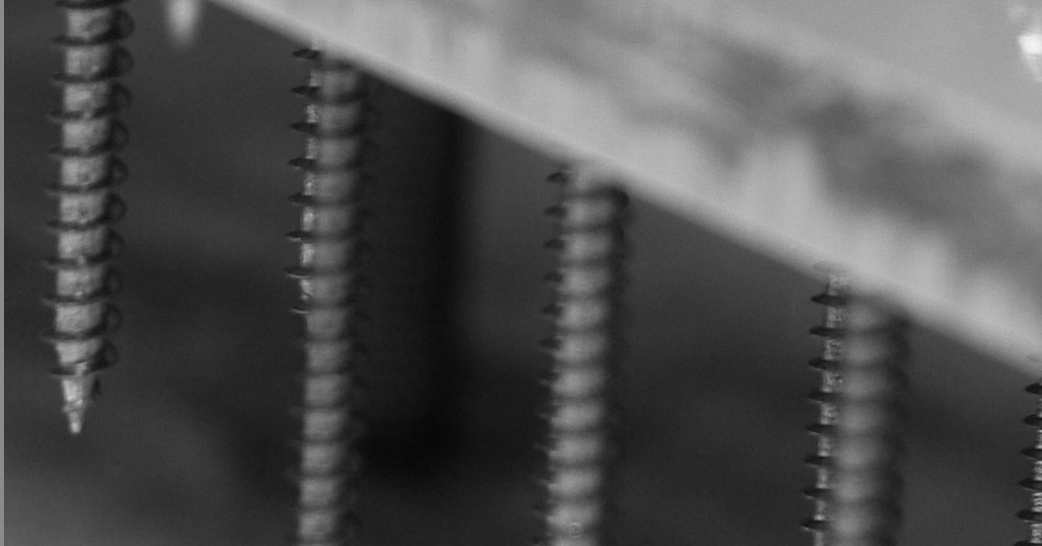


## Product Range

- SELF DRILLING SCREWS
- DRYWALL SCREWS
- CHIPBOARD SCREWS
- SELF TAPPING SCREWS
- DECKING SCREWS
- OTHERS SCREWS
- STAINLESS STEEL SCREWS










sheh fung  
screws company



guaranteed to have the best quality screws

# General Index

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## About ShehFung screws

Sheh-Fung was founded in 1973 as a leader in the screw manufacturing industry. During the past 35 years, Sheh-fung has developed and manufactured a wide range of screws for a variety of purposes. Sheh-fung not only provides high quality products but also the best ODM services to meet the demands of our customers. Over the last 16 years of growth and expansion, Sheh-Fung has continuously ranked and received the prestigious Top 1,000 Enterprises in Taiwan award.

Sheh-Fung unceasingly pursues excellence, quality, and the most advanced state-of-the-art technologies to maintain a competitive edge in the industry. Our recent chromium-free surface treatment and high corrosion resistance surface designs developed to penetrate treated lumber, allows us to stand out among our competitors.

To further comply with US and European Union regulations, we have invested heavily in developing a quality assurance system. Through long-term cultivation and integration of the supply chain, we have achieved our goals of efficient production and prompt delivery, winning the trust of our customers world-wide. Over the years Sheh-Fung's successful achievements in the global marketplace have flourished under sound and exceptional management.

- Top 1000 Taiwan Enterprise by sales amount since 1989
- Top 50 Taiwan Enterprise by EPS in 2006
- Valuable Patents in design & production facilities
- ODM high quality screw for first tier screw customers
- About 5/1000 of market share by weight exported from Sheh-Fung
- Leader in decking, construction and bi-metal screws
- Granted the Taiwan Golden Export Award from Bureau of Foreign Trade
- "S" being recognized as a high quality screw mark
- Granted The 10th Taiwan Rising Star Award
- 17th National award of outstanding small and medium enterprises



## Production Overview



Heading

### Heading

The production process is coordinated by the Production Management Division. The heading personnel checks the required specifications of the products ordered and prepares the wire rod and molds needed. Prior to production, the quality of the wire rod and the dimensions of the molds are checked to ensure that they correspond to the requirements and specifications indicated on the order form. The molds are installed, following a test to verify that the positions are properly aligned. The first headed product in each batch is inspected according to length, diameter, depth, and appearance of the head. Regular inspections during production are carried out and subsequently recorded. After the manufacturing process is completed, the headed screws are kept in barrels along with the records detailing completion time of the manufacturing process as well as the name, specifications, and weight of the contained products.



Pinch Pointing

### Pinch Pointing

The pinch pointing process is a special process in the manufacturing of self-drilling screws that takes place between the heading & threading process. In order to enable screws to be driven into the stud easily, a good drill point is essential. To make sure all self-drilling screws have precise drilling points, the operator selects random samples from the settled dies and places them in the furnace for a pre-heat treatment test to confirm adequate drilling capacity. If the results are positive, the production will continue. If not, the dies have to be readjusted until the samples are acceptable. Due to our meticulous quality control we have yet to receive any complaints from our customers.



Threading

### Threading

Threading is an exceptionally important process in the manufacturing of drywall screws & self-drilling screws. Similar to the pinch pointing process, the operators have to heat treat the samples before production. There is a special section called the "Tap-Section" for self-drilling screws. Due to the excellent design, this section guides our screws into the stud very smoothly & lightly. We are currently applying for a patent. In this process, we have to test the drilling time, check the thread angle, point angle and major & minor diameters. In order to maintain competitiveness, we have set up our own rolling dies' factory in order to produce any special kinds of thread for our customers.



Heat Treatment

### Heat Treatment

This is another important process in screw manufacturing for self-drilling screws, chipboard screws & drywall screws. Sheh-Fung has invested in two fully automated furnaces. The computer generated data for every screw that is heat treated in these two furnaces details the exact time when something has occurred to the screws. Another benefit of this computer system is that it allows Sheh-fung to maintain invariable quality for every batch of the screws. The automatic dew-point tester controls the proper composition of gas & air which ensures our screws to have a consistent hardness & carburizing depth. During the testing process, quality control personnel will cut the hardened screws in two halves and polish them to a mirror surface and its metallographic structure is checked under a microscope. This method allows us to easily detect defects in the hardening process.





Electroplating

## Electroplating

The electroplating process is used to improve the corrosion resistance of the screws as well as the quality of appearance. Sheh-Fung has invested in two of the latest plating lines from a well-known manufacturer in Taiwan. These two lines can process zinc plating, yellow zinc plating and green zinc with Cr6 plating, Cr3 or Cr free passivation, depending on customer requirements. Sheh-fung is the first company in Taiwan to attain a QC08000 certification for our surface treatment process. Sheh-Fung also has the latest chemical analyzer for monitoring any changes in the plating bath. Our plating thickness test machine guarantees the best quality, consistency and satisfaction for all our customers.



Professional Coating

## Professional Coating

This is the last process of screw manufacturing and a crucial process due to continuous day to day air pollution. There are two types of coating; "Dip Spin Coating" and "Tufcote" used at our factory. Due to the non-polluting substance of water based paint, it is used in the "Dip Spin Coating". As for "Tufecot", it has performed well on the Kesternich test and can reach a max result up to 25 cycles. Wax can also be coated on the screws as a lubricant for easy application into wood or steel. All the wax used is imported to assure the top quality of our screws. To guarantee the effectiveness of our wax coating, beech wood and controlled humidity is utilized to check the screw-in torque strength.



Environmental

## Environmental

Conscientious of environmental issues, all hazardous waste from production lines in the factory will pass through the latest hazardous waste processor before leaving the factory. Sheh-Fung has the most up to date testing equipment for testing air and water waste, which both are graded according to government regulations in Taiwan.



Packing

## Packing

Sheh-Fung places great emphasis on packaging in order to preserve the quality and value of the products. The unique designs of boxes, cartons and labels give customers a variety of packages to choose from and we provide professional advice on demand. Sheh-Fung has several automatic packing machines for both bulk and individual box packing. We offer quantities of 100, 200, 500 & 1000 pcs per box as well as cater to our customer's specified requirements. Our customized boxes can be printed in any color, any shape and any material.

The final product is always delivered in wooden crates which are normally lined with a water-proof poly bag and bounded by steel straps, with a weight restriction of 100kgs or less. Packaging safeguards ensure that the product always arrives at the warehouse in pristine condition.

## QC Inspection

Description	Major Function	Description	Major Function
Vicker Hardness tester	Measure case and core hardness	Optical Projector	Dimension measurement
Rockwell Hardness tester	Measure hardness	Presser, Cutter, Polisher	Metallographic display
Screw in Torque test	Measure friction coefficient	Salt spray test machine	Corrosive test
Tensile test machine	Measure tensile strength	Kesternich tester	Acid-resistance test
Penetration machine	Drilling speed & rate	Plating thickness machine	Plating thickness measurement



## International Authentication



ISO 9001 / TW15-10923



ISO 14001 / TW15-10896



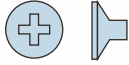
ETA 18/0284



A2LA Accredited Laboratory

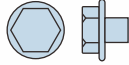
## Common fastener head style and drive

### BUGLE PHILLIPS



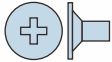
FOR FASTENING GYPSUM AND SOFTWOODS

### HEX WASHER



FOR STEEL TO STEEL

### WAFFER PHILLIPS



FOR WOOD TO STEEL

### QUADREX



NO "CAM-OUT" DRIVE SYSTEM

### PANCAKE PHIL.



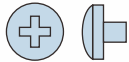
LOW PROFILE FOR STEEL TO STEEL

### FLAT PHILLIPS



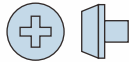
FOR WOOD TO STEEL

### PAN PHILLIPS



FOR STEEL TO STEEL

### PAN FRAMING PHILLIPS



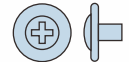
FOR FRAMING TRACK TO STUD

### FLAT TRUSS PHIL.



LOW PROFILE FOR LIGHT GAGE STEEL CONNECTIONS

### MOD. TRUSS PHIL.



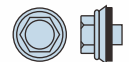
LOW PROFILE FOR STUD TO TRACK, K-LATH, AND HAT SECTION

### TRIM HEAD SQ.



FOR WOOD TO STEEL

### HEX WASHER WITH SEALING WASHER



FOR EXTERIOR STEEL TO STEEL

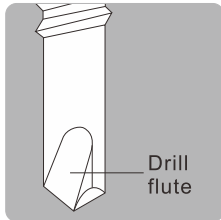
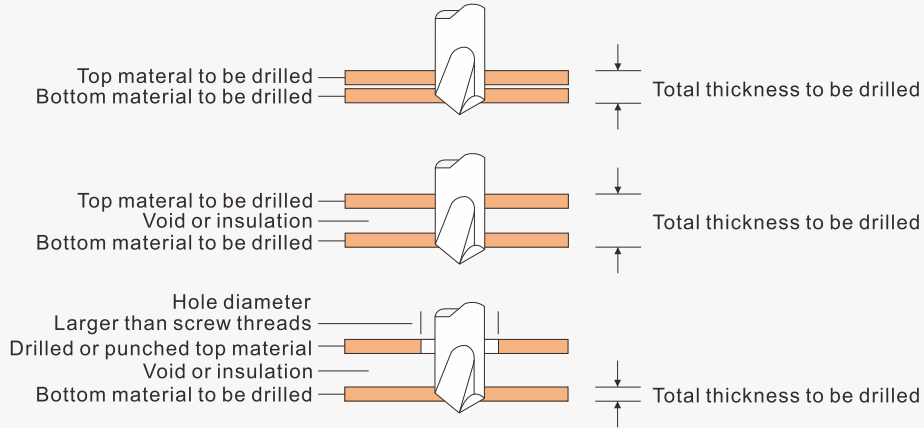
## Suggested material thickness for steel application

	Point No.	Material thickness m/m max.
Self drilling screws	#1 & #2	1.0-1.5mm
	#3	4.0-5.0mm
	#4	7.0-8.0mm
	#5	10.0-12.0mm
Drywall & tapping screws	—	0.7-1.0mm

## Plating selection

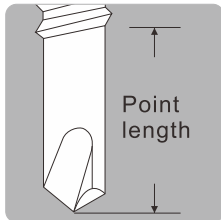
Types.	Salt spray test (hrs)	Kesternich (cycles)
Zinc	24-36	—
Yellow zinc	24-36	—
Black phosphate	24-36	—
Grey phosphate	24-36	—
Dacromet	500-1000	—
Ruspert	500-3000	—
Mechanical galvanizing	500-1000	—
Mechanical galvanizing + coating	1000-1500	15-20
Nanoplating	1500-2000	20-25
Tufcote(Ruspert)	1500-2000	25

## Drill point selection



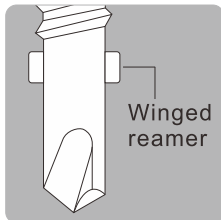
### Drill Flute

The length of the drill flute determines the metal thickness that can be drilled. The flute itself provides a channel for chip removal during drilling action. If it becomes completely imbedded in material, drill chips will be trapped in the flute and cutting action will cease. This will cause the point to burn up or break.



### Point Length

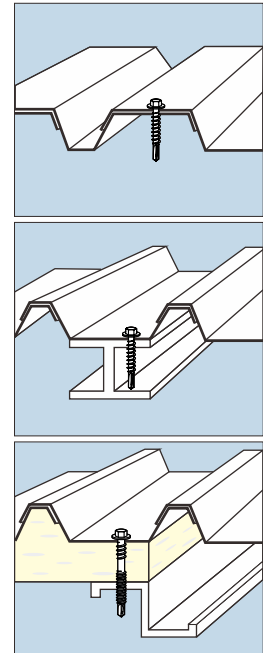
The unthreaded section from the point to the first thread should be long enough to assure the drilling action is complete before the first thread engages the drilled metal. Screw threads advance at a rate of up to ten times faster than the drill flute can remove metal. All drilling therefore should be complete before threads begin to form.



### Drilling Through Wood To Metal

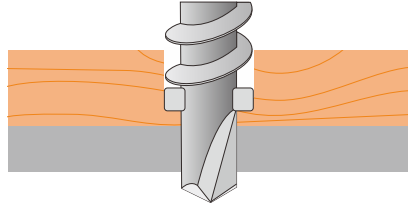
If your application calls for drilling through wood over 1/2" in thickness, a clearance hole is required. Select a fastener with break away wings for this type of job. The wings will ream a clearance hole and break-off when in contact with metal surface (minimum metal thickness .090") to be drilled.

## Different type of application



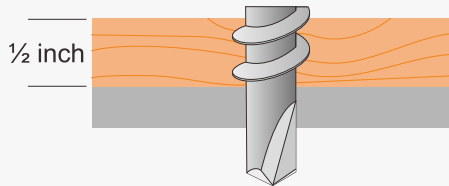


## Attaching wood to steel

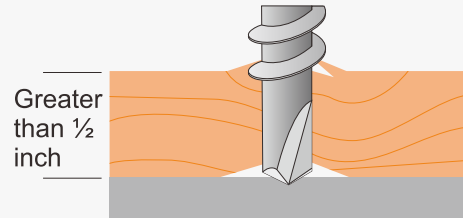


- If wood is ½ inch or thinner and steel is 18 gauge or thicker, most any point will work.
- If wood is greater than ½ inch and steel is 18 gauge or thicker, specialty screws must be used.

½ inch or less thick wood,  
most any point will do

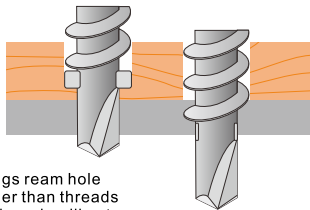


Over ½ inch thick wood, when  
thread engages, point burns  
off under excessive pressure.



## Solution to "JACKING ACTION"

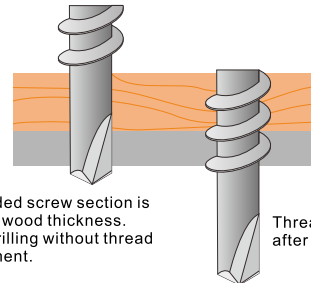
### WINGED REAMER



Wings ream hole  
larger than threads  
so threads will not  
engage wood.

Wings break off when  
they hit steel, then  
threads engage.

### PILOT POINT



Unthreaded screw section is  
length of wood thickness.  
Allows drilling without thread  
engagement.

Thread engages  
after hole drilled.

### ADVANTAGES

- Can use same screw for multiple wood thickness.
- Shorter, more stable for initial driving.
- Does not project as far on bottom side.

### ADVANTAGES

- Faster than winged reamer.
- Less Expensive than winged reamer DARTS.

# Self Drilling Screws



Self Drilling Screws



Drywall Screws



Chipboard Screws



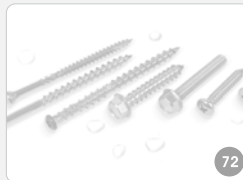
Self Tapping Screws



Decking Screws

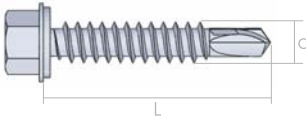


Others Screws



Stainless Steel Screws

# Hex washer head, Type AB thread, #3 point, with epdm



• Hex washer head

## Program

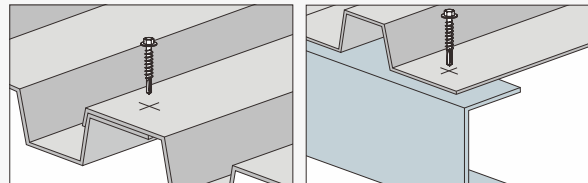
Dimensions  
(d x L) mm

3.5X10	3.9X10	4.2X13	4.8X13	5.5X19	6.3X25
3.5X13	3.9X13	4.2X16	4.8X16	5.5X25	6.3X32
3.5X19	3.9X16	4.2X19	4.8X19	5.5X32	6.3X38
3.5X25	3.9X19	4.2X25	4.8X25	5.5X38	6.3X50
3.5X32	3.9X25	4.2X32	4.8X32	5.5X50	6.3X75
	3.9X32	4.2X38	4.8X38	5.5X63	6.3X80
	3.9X38	4.2X50	4.8X50	5.5X75	6.3X100
				5.5X95	6.3X110
				5.5X100	6.3X120
					6.3X130
					6.3X140
					6.3X150

Material	C1022
Coating	Yellow Zinc, Zinc, Ruspert

	3.5	3.9	4.2	4.8	5.5	6.3
<b>Torsional Strength</b> (Lb/in)	24min	28min	42min	61min	92min	150min
<b>Case Hardness</b> (Hv/0.3kg)	560-730	560-730	560-730	560-730	560-730	560-730
<b>Drilling Time</b> (sec)	4.0	4.0	5.0	7.0	11.0	13.0
<b>Drilling Thickness</b>	1+1	1+1	1.5+1.5	2+2	2+3	2+3

## Installation diagram



• For steel to steel applications.

## Hex washer head, Type AB, #5 point with flute



• Hex washer head

## Program

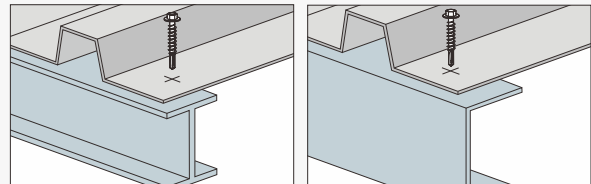
Dimensions  
(d x L) mm

5.5X25	6.3X25
5.5X38	6.3X38
5.5X50	6.3X50
5.5X63	6.3X63
5.5X75	6.3X75
	6.3X90

Material	C1022
Coating	Yellow Zinc, Zinc, Ruspert

	5.5 mm	6.3 mm	
<b>Torsional Strength</b> (Lb/in)	88min	142min	
<b>Case Hardness</b> (Hv/0.3kg)	560-730	560-730	
<b>Drilling Time</b> (sec)	23	23	
<b>Drilling Thickness</b>	12mm	12mm	

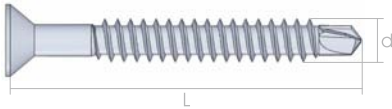
## Installation diagram



- Suitable for "H" type steel, thickness upto 12mm.



## Flat head, Type AB thread



• phillip recess

### Program

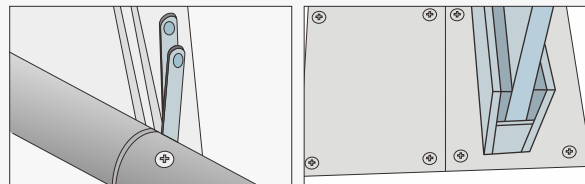
Dimensions  
(d x L) mm

3.5X10	4.2X13	4.8X13	5.5X16
3.5X13	4.2X16	4.8X16	5.5X19
3.5X16	4.2X19	4.8X19	5.5X25
3.5X19	4.2X25	4.8X25	5.5X32
3.5X25	4.2X32	4.8X32	5.5X38
3.5X32	4.2X38	4.8X38	5.5X50
3.5X38	4.2X50	4.8X50	5.5X63
		4.8X55	5.5X75

Material	C1022
Coating	Yellow Zinc, Zinc

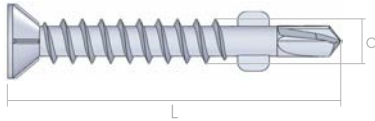
	3.5 mm	4.2 mm	4.8 mm	5.5 mm
<b>Torsional Strength</b> (Lb/in)	24min	39min	56min	88min
<b>Case Hardness</b> (Hv/0.3kg)	560-730	560-730	560-730	560-730
<b>Drilling Time</b> (sec)	4.0	5.0	7.0	11.0
<b>Drilling Thickness</b>	1+1	1+1	1+1	1+1

### Installation diagram



- For fixing timber to steel without predrilling timber, eg floors, trails, fences.

## Flat head with nib under head type AB thread, with wings



• phillip recess

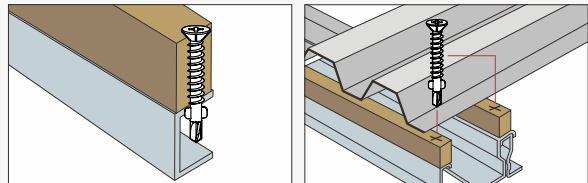
### Program

Dimensions (d x L) mm		
4.8X19	5.5X25	6.3X32
4.8X25	5.5X32	6.3X38
4.8X28	5.5X35	6.3X50
4.8X32	5.5X38	6.3X55
4.8X35	5.5X41	6.3X63
4.8X38	5.5X50	6.3X75
4.8X41	5.5X55	6.3X80
4.8X45		6.3X90
4.8X55		

Material	C1022
Coating	Zinc

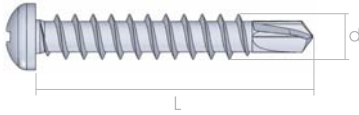
	4.8 mm	5.5 mm	6.3 mm	
<b>Torsional Strength</b> (Lb/in)	56min	88min	142min	
<b>Case Hardness</b> (Hv/0.3kg)	560-730	560-730	560-730	
<b>Drilling Time</b> (sec)	7.0	11.0	13.0	
<b>Drilling Thickness</b>	2+2	2+3	2+3	

### Installation diagram



- For fixing timber to steel without predrilling timber, eg floors, trails, fences.

## Pan head, Type AB thread



• phillip recess

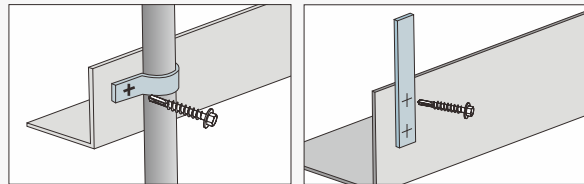
### Program

Dimensions  
(d x L) mm

3.5X10	4.2X10	4.8X13	5.5X16	6.3X25
3.5X13	4.2X13	4.8X16	5.5X19	6.3X32
3.5X16	4.2X16	4.8X19	5.5X25	6.3X38
3.5X19	4.2X19	4.8X25	5.5X32	6.3X50
3.5X25	4.2X25	4.8X32	5.5X38	6.3X65
3.5X32	4.2X32	4.8X38	5.5X50	6.3X75
	4.2X38	4.8X50	5.5X65	6.3X90
		4.8X65	5.5X75	6.3X100

Material	C1022				
Coating	Yellow Zinc, Zinc				
	<b>3.5</b>	<b>4.2</b>	<b>4.8</b>	<b>5.5</b>	<b>6.3</b>
<b>Torsional Strength</b> (Lb/in)	24min	39min	56min	88min	142min
<b>Case Hardness</b> (Hv/0.3kg)	560-730	560-730	560-730	560-730	560-730
<b>Drilling Time</b> (sec)	4.0	5.0	7.0	11.0	13.0
<b>Drilling Thickness</b>	1+1	1.5+1.5	2+2	2+3	2+3

### Installation diagram



• For thin metal to thin metal.

## Hex washer head, Type AB thread, Reduced point #1 assemble with 14 mm steel bonded washer



- Hex washer head

## Program

Dimensions  
(d x L) mm

4.8 X 20

4.8 X 22

4.8 X 28

4.8 X 35

4.8 X 60

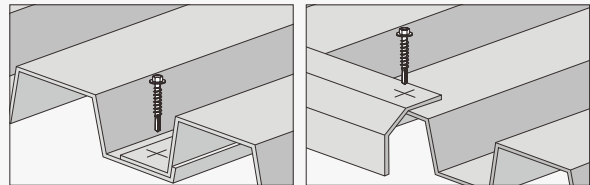
4.8 X 70

4.8 X 75

Material	C1022
Coating	Zinc, head paint in RAC

	4.8 mm	
<b>Torsional Strength</b> (Lb/in)	56 min	
<b>Case Hardness</b> (Hv/0.3kg)	560-730	
<b>Drilling Time</b> (sec)	5.0	
<b>Drilling Thickness</b>	2+2	

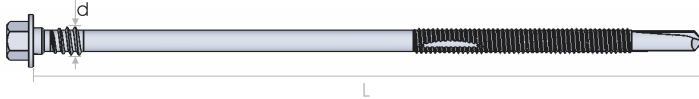
## Installation diagram



- Fasten sheet metal to wall & overlap panels.



## Hex washer head, double thread #3 point, slot on shank



• Hex washer head

### Program

Dimensions  
(d x L) mm

5.5X60 6.3X60

5.5X75 6.3X75

5.5X95 6.3X95

5.5X100 6.3X100

5.5X125 6.3X125

5.5X135 6.3X135

5.5X150 6.3X150

5.5X170 6.3X170

5.5X190 6.3X190

5.5X210 6.3X210

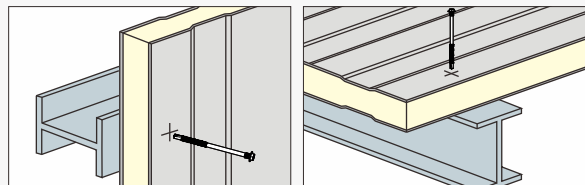
5.5X230 6.3X230

5.5X250 6.3X250

Material	C1022
Coating	Ruspert, Zinc

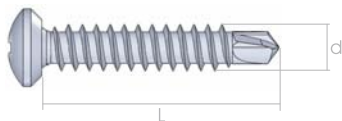
	5.5 mm	6.3 mm	
<b>Torsional Strength</b> (Nm)	10.4 min	16.9 min	
<b>Case Hardness</b> (Hv/0.3kg)	500-800	500-800	
<b>Drilling Time</b> (sec)	23	23	
<b>Drilling Thickness</b>	12	12	

### Installation diagram



- Suitable for fixing on sandwich panel.

## Oval head, Type AB thread



• phillip recess

## Program

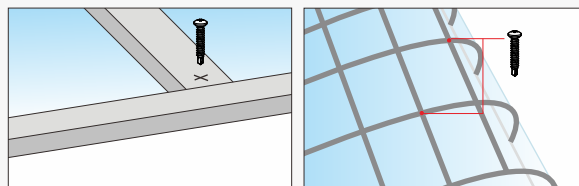
Dimensions  
(dX L)mm

3.5X13	3.9X13	4.2X13	4.8X13
3.5X16	3.9X16	4.2X16	4.8X16
3.5X19	3.9X19	4.2X19	4.8X19
3.5X25	3.9X25	4.2X25	4.8X25
3.5X32	3.9X32	4.2X32	4.8X32
	3.9X38	4.2X38	4.8X38
		4.2X50	4.8X50
			4.8X60

Material	C1022
Coating	Yellow Zinc, Zinc

	3.5 mm	3.9 mm	4.2 mm	4.8 mm
<b>Torsional Strength</b> (Lb/in)	24min	30min	39min	47min
<b>Case Hardness</b> (Hv/0.3kg)	560-730	560-750	560-730	560-730
<b>Drilling Time</b> (sec)	4.0	4.5	5.0	7.0
<b>Drilling Thickness</b>	1+1	1+1	1.5+1.5	2+2

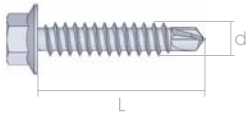
## Installation diagram



• Residential steel construction.



## Hex washer flange head, Type AB



• hex washer flange head

### Program

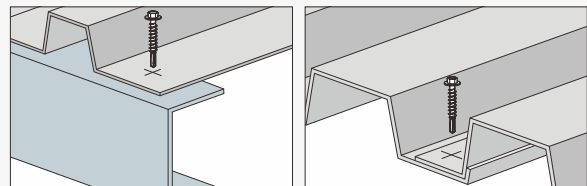
Dimensions  
(dXL)mm

4.8X19	5.5X19	6.3X25
4.8X25	5.5X25	6.3X32
4.8X32	5.5X32	6.3X38
4.8X38	5.5X38	6.3X50
4.8X50	5.5X50	6.3X63
	5.5X63	6.3X75
		6.3X90

Material	C1022
Coating	Yellow Zinc, Zinc

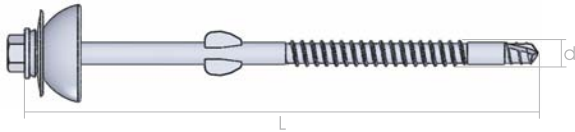
	4.8 mm	5.5 mm	6.3 mm	
<b>Torsional Strength</b> (Lb/in)	61min	96min	142min	
<b>Case Hardness</b> (Hv/0.3kg)	560-730	560-730	560-730	
<b>Drilling Time</b> (sec)	7.0	11.0	13.0	
<b>Drilling Thickness</b>	2+2	2+3	2+3	

### Installation diagram



- Roof deck to steel framing, and provide bigger cover surface in using exterior environment.

## Hex washer head, wing up, #3 point, with BAZ washer



- Hex washer head

## Program

Dimensions  
(d x L) mm

6.3X105

6.3X115

6.3X125

6.3X145

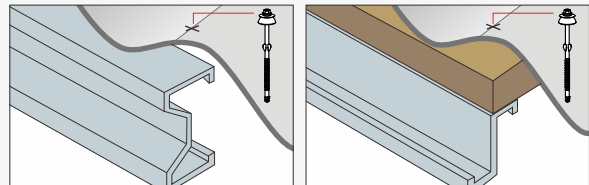
6.3X155

Material C1022

Coating Ruspert, Zinc

	6.3 mm	
<b>Torsional Strength</b> (Lb/in)	142min	
<b>Tensile Strength</b>	1329.8	

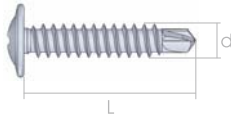
## Installation diagram



- For fibre cement sheet to steel applications.



## Modified truss head, Type AB thread



• phillip recess

### Program

Dimensions  
(dXL)mm

4.2X13

4.2X16

4.2X19

4.2X25

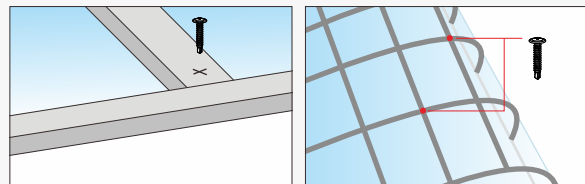
4.2X32

4.2X38

Material	C1022
Coating	Zinc, Black Phosphate

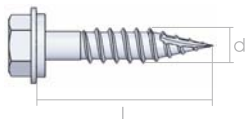
	4.2 mm	
<b>Torsional Strength</b> (Lb/in)	39min	
<b>Case Hardness</b> (Hv/0.3kg)	560-730	
<b>Drilling Time</b> (sec)	5.0	
<b>Drilling Thickness</b>	1.5+1.5	

### Installation diagram



- Residential steel frame construction, like shadow cover.

## Hex washer head, Type 17 with epdm washer



- Hex washer head

## Program

Dimensions  
(d x L) mm

5.5X19 6.3X25

5.5X25 6.3X32

5.5X32 6.3X38

5.5X38 6.3X50

5.5X50 6.3X63

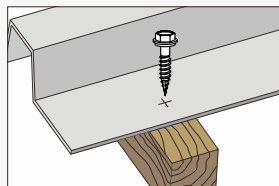
6.3X75

6.3X100

Material	C1022
Coating	Yellow Zinc, Zinc

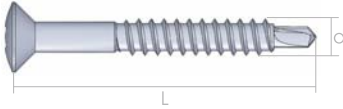
	5.5 mm	6.3 mm	
<b>Torsional Strength</b> (Nm)	10.9 min	16.9 min	
<b>Case Hardness</b> (Hv/0.3kg)	450	450	

## Installation diagram



- For attach to wooden application.

## Oval washer head, reduced #1 point, partial thread



• 6-lobe

### Program

Dimensions  
(d x L) mm

4.2X25 4.8X40

4.2X32 4.8X50

4.2X38 4.8X70

4.2X40 4.8X90

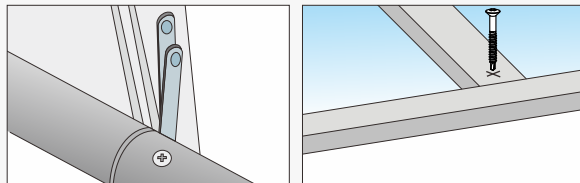
4.2X50 4.8X110

4.2X60 4.8X130

Material	C1022
Coating	Ruspert, Zinc

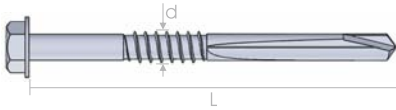
	4.2 mm	4.8 mm	
<b>Torsional Strength</b> (Lb/in)	39min	56min	
<b>Case Hardness</b> (Hv/0.3kg)	560-730	560-730	
<b>Drilling Time</b> (sec)	5.0	7.0	
<b>Drilling Thickness</b>	1+1	0.75+2	

### Installation diagram



- Fasten a glazing beam to the window sash around the perimeter of glass.

## Hex washer head, type AB thread pilot point



- Hex washer head

### Program

Dimensions  
(d x L) mm

**4.8 X 32**    **5.5 X 32**

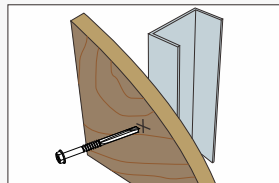
**4.8 X 38**    **5.5 X 38**

**4.8 X 50**    **5.5 X 50**

Material	C1022
Coating	Yellow Zinc, Zinc

	4.8 mm	5.5 mm	
<b>Torsional Strength</b> (Lb/in)	56 min	96 min	
<b>Case Hardness</b> (Hv/0.3kg)	560-730	560-730	
<b>Drilling Time</b> (sec)	7.0	11	
<b>Drilling Thickness</b>	2+2	2+3	

### Installation diagram



- For attaching 3/8 to 1" plywood or wood to steel application.

## Pan framing with serration under head, type AB thread with drill point



• phillip recess

### Program

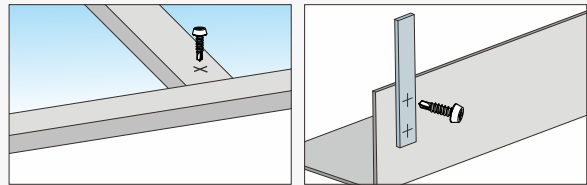
Dimensions  
(d x L) mm

3.5X9.5	3.9X11
3.5X11	3.9X13
3.5X13	

Material	C1022
Coating	Yellow Zinc, Black Phosphate

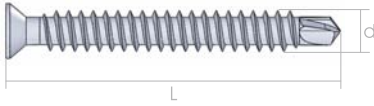
	3.5 mm	3.9 mm	
<b>Torsional Strength</b> (Lb/in)	24min	28min	
<b>Case Hardness</b> (Hv/0.3kg)	560-730	560-730	
<b>Drilling Time</b> (sec)	4.0	4.0	
<b>Drilling Thickness</b>	1+1	1+1	

### Installation diagram



- For attaching metal to metal application like fixtures, backup plates, and door frames.

## Trim head, type AB thread with drill point



• phillip



• square

### Program

Dimensions  
(d x L) mm

#6 X 1 - 5/8"

#6 X 2"

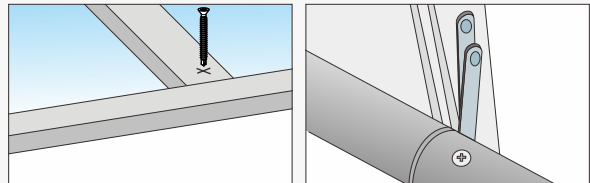
#6 X 2 - 1/4"

#6 X 2 - 1/2"

Material	C1022
Coating	Yellow Zinc, Zinc

	#6	
<b>Torsional Strength</b> (Lb/in)	24 min	

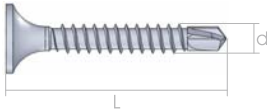
### Installation diagram



- Trim head screws ideal for the installation of window extension jambs.



## Bugle head, type AB thread



• phillip recess

### Program

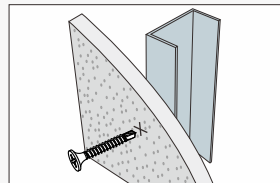
Dimensions  
(d x L) mm

3.5X22	4.2X32	4.8X32
3.5X25	4.2X35	4.8X38
3.5X32	4.2X45	4.8X50
3.5X35	4.2X55	4.8X55
3.5X45	4.2X65	4.8X63
3.5X55	4.2X75	4.8X75

Material	C1022
Coating	Zinc, Black Phosphate, Grey Phosphate

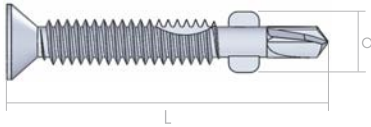
	3.5 mm	4.2 mm	4.8 mm	
<b>Torsional Strength</b> (Lb/in)	24min	42min	56min	
<b>Case Hardness</b> (Hv/0.3kg)	560-730	560-730	560-730	
<b>Drilling Time</b> (sec)	4.0	5.0	7.0	
<b>Drilling Thickness</b>	1+1	1.5+1.5	2+2	

### Installation diagram



- Attaching drywall to heavy guage metal application.

## Flat head, machine thread with slot on shank with wing



### Program

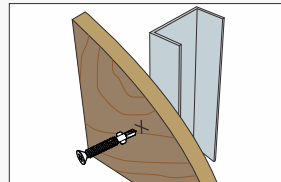
Dimensions  
(d x L) mm

5.5X38	6.3X38
5.5X50	6.3X50
5.5X63	6.3X63
5.5X75	6.3X75
5.5X80	6.3X80

Material	C1022
Coating	Kaitex, Zinc, Ruspert

	5.5 mm	6.3 mm	
<b>Torsional Strength</b> (Nm)	92min	150min	
<b>Case Hardness</b> (Hv/0.3kg)	560-730	560-730	

### Installation diagram



- For attaching thick plywood to metal. Flat head provide flush finished surface and winged point creates point hole through the plywood.

# Drywall Screws



Self Drilling Screws

08



Drywall Screws

27



Chipboard Screws

36



Self Tapping Screws

46



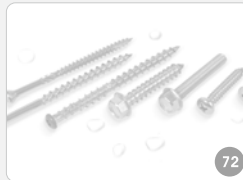
Decking Screws

55



Others Screws

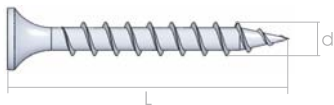
63



Stainless Steel Screws

72

## Bugle head Coarse thread



• phillips recess



• square

### Program

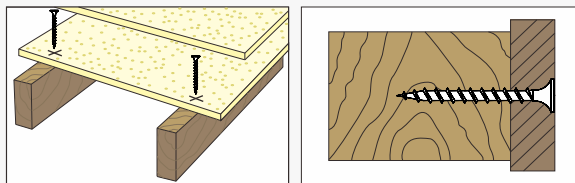
Dimensions  
(d x L) mm

3.5X19	3.9X25	4.2X32	4.8X32
3.5X25	3.9X32	4.2X38	4.8X38
3.5X32	3.9X38	4.2X50	4.8X50
3.5X35	3.9X41	4.2X55	4.8X63
3.5X41	3.9X50	4.2X63	4.8X75
3.5X50	3.9X55	4.2X75	4.8X90
		4.2X90	4.8X100
			4.8X120
			4.8X130
			4.8X150

Material	C1022
Coating	Black phosphate / Grey phosphate / Kaitex

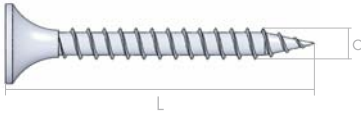
	3.5 mm	3.9 mm	4.2 mm	4.8 mm
<b>Torsional Strength</b> (kg/cm)	24 min	28 min	45 min	65 min
<b>Case Hardness</b> (Hv/0.3kg)	500-800	500-800	500-800	500-800
<b>Salt &amp; Spray Test</b> (hrs)	48 min	48 min	48 min	48 min

### Installation diagram



- Drywall timber to timber framing.

# Bugle head Twinfast thread



• phillip recess

## Program

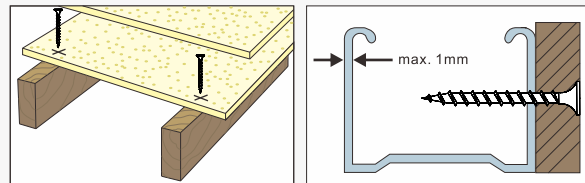
Dimensions  
(d x L) mm

3.5X19	3.9X19	4.2X25	4.8X32
3.5X25	3.9X25	4.2X32	4.8X38
3.5X32	3.9X32	4.2X38	4.8X50
3.5X38	3.9X38	4.2X50	4.8X63
3.5X50	3.9X45	4.2X55	4.8X75
	3.9X50	4.2X63	4.8X90
		4.2X75	4.8X100
		4.2X80	4.8X110
			4.8X120
			4.8X130
			4.8X140

Material	C1022
Coating	Black phosphate / Grey phosphate

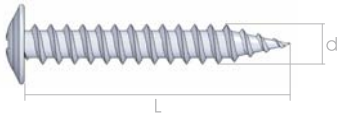
	3.5 mm	3.9 mm	4.2 mm	4.8 mm
<b>Torsional Strength</b> (kg/cm)	24 min	28 min	45 min	65 min
<b>Case Hardness</b> (Hv/0.3kg)	500-800	500-800	500-800	500-800
<b>Salt &amp; Spray Test</b> (hrs)	48 min	48 min	48 min	48 min
<b>Drilling Time</b> (sec)	1	1	1.8	2.5

## Installation diagram



• Batten over drywall to metal stud not thick than 1mm

## Modified truss head, Type "S" fine thread



• phillip recess

### Program

Dimensions  
(d x L) mm

4.5 X 13

4.5 X 16

4.5 X 19

4.5 X 25

4.5 X 32

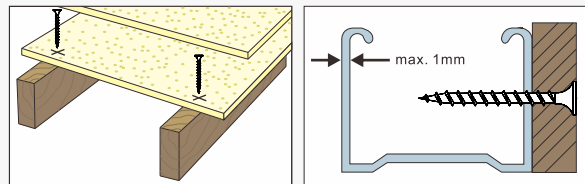
4.5 X 38

4.5 X 50

Material	C1022
Coating	Zinc

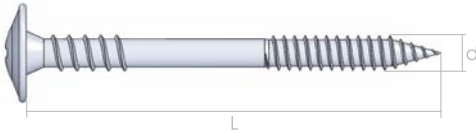
	4.5 mm	
<b>Torsional Strength</b> (kg/cm)	45 min	
<b>Case Hardness</b> (Hv/300g)	500-800	
<b>Drilling Time</b> (sec)	1.8	
<b>Drilling Thickness</b>	1 mm	

### Installation diagram



- For job head low profile head and for fixing and job required board coverage.

## Modified truss head, Sandwich panel thread



• phillip recess

### Program

Dimensions  
(d x L) mm

4.8 X 51

4.8 X 60

4.8 X 70

4.8 X 80

4.8 X 100

4.8 X 120

4.8 X 130

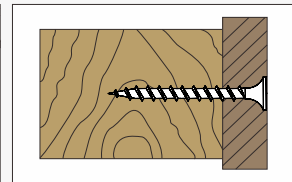
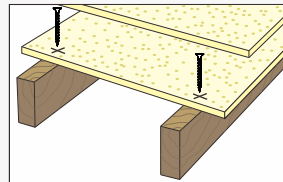
4.8 X 140

4.8 X 150

Material	C1022
Coating	Zinc, Ruspert

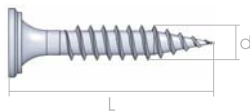
	<b>4.8 mm</b>	
<b>Torsional Strength</b> (kg/cm)	65mm	
<b>Case Hardness</b> (Hv/300g)	500-800	
<b>Salt &amp; Spray Test</b> (hrs)	1000 min	

### Installation diagram



• Batten over drywall to metal stud not thick than 1mm

## Drywall screws graber head, with cutting edge under head, fine thread



• phillips recess

### Program

Dimensions  
(d x L) mm

3.5X25    4.2X55

3.5X35    4.2X65

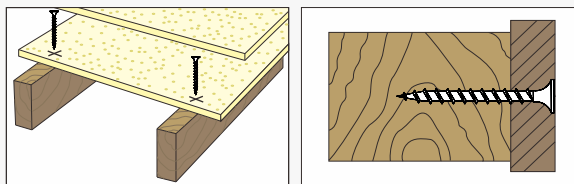
3.5X45    4.2X75

3.5X55    4.2X85

Material	C1022
Coating	Black phosphate / Grey phosphate

	3.5 mm	4.2 mm	
<b>Torsional Strength</b> (kg/cm)	24min	45min	
<b>Case Hardness</b> (Hv/0.3kg)	500-800	500-800	
<b>Salt &amp; Spray Test</b> (hrs)	48min	48min	

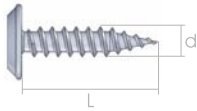
### Installation diagram



• Batten over drywall to metal stud.



# Drywall screws button head



• phillips



• square + pozi

## Program

Dimensions  
(dxL)mm

#8X1/2"

#8X3/4"

#8X1"

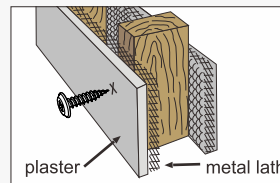
#8X1-1/4"

#8X1-5/8"

Material	C1022
Coating	Zinc / Yellow Zinc

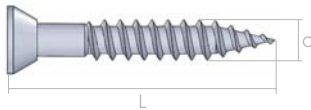
	#8	
<b>Torsional Strength</b> (kg/cm)	45 min	
<b>Case Hardness</b> (Hv/0.3kg)	500-800	
<b>Salt &amp; Spray Test</b> (hrs)	48 min	
<b>Drilling Time</b> (sec)	1.8	

## Installation diagram



- For fastening metal lath in stucco and other application to wood.

## Drywall trim head, fine thread



• phillips recess



• square

### Program

Dimensions  
(dxL)mm

#6X1" #8X2"

#6X1-5/8" #8X2-1/4"

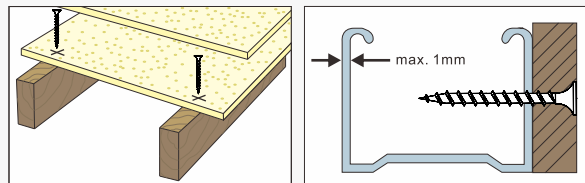
#6X2-1/4" #8X2-1/2"

#6X2-1/2" #8X3"

Material	C1022
Coating	Black phosphate / Grey phosphate / Zinc

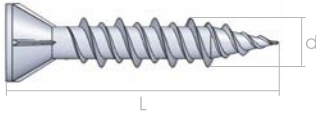
	#6	#8
<b>Torsional Strength</b> (kg/cm)	28min	45min
<b>Case Hardness</b> (Hv/300g)	500-800	500-800
<b>Drilling Time</b> (sec)	1	1.8
<b>Drilling Thickness</b>	1	1

### Installation diagram



- Trim head for attaching wood trim and base or wood/metal stud.

## Fermacell screws trim head, Hi-Lo thread, with 4 nibs under head



• phillip recess

### Program

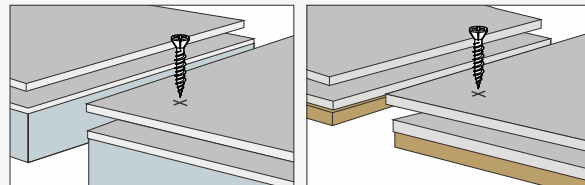
Dimensions  
(d x L) mm

<b>3.6 X 19</b>	<b>3.9 X 19</b>
<b>3.6 X 25</b>	<b>3.9 X 25</b>
<b>3.6 X 35</b>	<b>3.9 X 35</b>
<b>3.6 X 45</b>	<b>3.9 X 45</b>
<b>3.6 X 55</b>	<b>3.9 X 55</b>
	<b>3.9 X 65</b>

Material	C1022
Coating	Black phosphate / Grey phosphate

	3.6 mm	3.9 mm	
<b>Torsional Strength</b> (kg/cm)	28min	35min	
<b>Case Hardness</b> (Hv/300g)	500-800	500-800	
<b>Salt &amp; Spray Test</b> (hrs)	48min	48min	

### Installation diagram



• Use for application of fermacell board.

# Chipboard Screws



Self Drilling Screws

08



Drywall Screws

27



Chipboard Screws

36



Self Tapping Screws

46



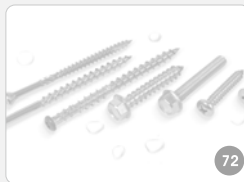
Decking Screws

55



Others Screws

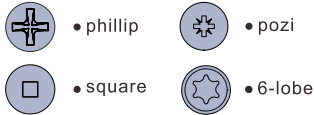
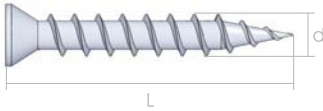
63



Stainless Steel Screws

72

## Flat head, chipboard thread



### Program

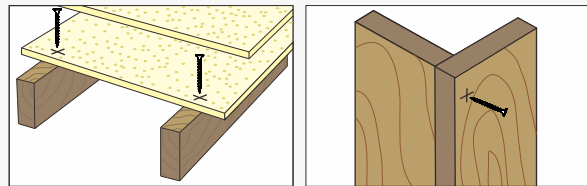
Dimensions  
(d x L) mm

3.0X13	3.5X13	4.0X16	4.5X20	5.0X30	6.0X30
3.0X16	3.5X16	4.0X20	4.5X25	5.0X40	6.0X40
3.0X18	3.5X20	4.0X25	4.5X30	5.0X50	6.0X50
3.0X20	3.5X25	4.0X30	4.5X35	5.0X60	6.0X60
3.0X25	3.5X30	4.0X35	4.5X40	5.0X70	6.0X70
3.0X30	3.5X35	4.0X40	4.5X45	5.0X80	6.0X80
3.0X35	3.5X40	4.0X45	4.5X50	5.0X90	6.0X90
3.0X40	3.5X45	4.0X50	4.5X60	5.0X100	6.0X100
		4.0X60	4.5X70		6.0X110
					6.0X120
					6.0X130
					6.0X140

Material	C1022
Coating	Yellow Zinc, Zinc

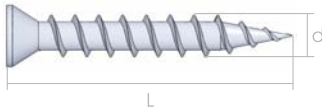
	3.0	3.5	4.0	4.5	5.0	6.0
<b>Torsional Strength</b> (Nm)	1.5min	2.0min	3.0min	4.3min	6.2min	10.8min
<b>Case Hardness</b> (Hv/300g)	400-600	400-600	400-600	450-600	450-600	450-600

### Installation diagram



- Suitable for general fixing of chipboard eg carbinets, furnitures, kitchens, office partitons, etc.

## Flat head, with hole, chipboard thread



• pozi with hole

### Program

Dimensions  
(d x L) mm

4.5X25

4.5X28

4.5X30

4.5X35

4.5X40

4.5X50

4.5X60

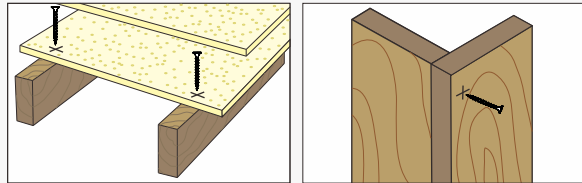
4.5X70

Material C1022

Coating Yellow Zinc, Zinc

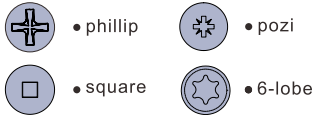
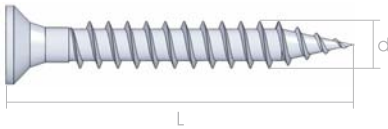
	4.5 mm	
<b>Torsional Strength</b> (Lb-in)	56 min	
<b>Case Hardness</b> (Hv/0.3kg)	500-800	

### Installation diagram



• Suitable for attach chipboard.

## Double flat head, chipboard thread



### Program

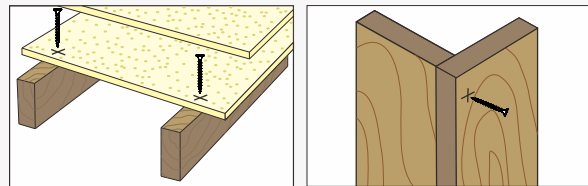
Dimensions  
(d x L) mm

3.0X12	3.5X16	4.0X16	4.5X20	5.0X20	6.0X30
3.0X16	3.5X20	4.0X20	4.5X25	5.0X25	6.0X40
3.0X20	3.5X25	4.0X25	4.5X30	5.0X30	6.0X50
3.0X25	3.5X30	4.0X30	4.5X35	5.0X40	6.0X60
3.0X30	3.5X35	4.0X35	4.5X40	5.0X50	6.0X70
3.0X35	3.5X40	4.0X40	4.5X45	5.0X60	6.0X80
	3.5X45	4.0X45	4.5X50	5.0X70	6.0X90
		4.0X50	4.5X55	5.0X80	6.0X100
		4.0X55	4.5X60	5.0X90	6.0X110
		4.0X60	4.5X65	5.0X100	6.0X120
			4.5X70		6.0X130
			4.5X75		6.0X140
					6.0X150

Material	C1022
Coating	Yellow Zinc, Zinc

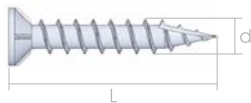
	3.0	3.5	4.0	4.5	5.0	6.0
<b>Torsional Strength</b> (Nm)	1.5min	2.0min	3.0min	4.3min	6.2min	10.8min
<b>Case Hardness</b> (Hv/0.3kg)	450-600	450-600	450-600	450-600	450-600	450-600

### Installation diagram



- Suitable for attach chipboard.

## Double flat head, with nibs under head, chipboard thread, type 17



### Program

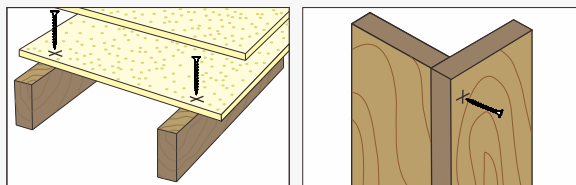
Dimensions  
(dX L)mm

3.0X19	3.5X19	4.0X19	4.5X20	5.0X25	6.0X30
3.0X25	3.5X25	4.0X25	4.5X25	5.0X30	6.0X40
3.0X30	3.5X30	4.0X30	4.5X30	5.0X40	6.0X50
3.0X35	3.5X35	4.0X35	4.5X35	5.0X50	6.0X60
	3.5X40	4.0X40	4.5X40	5.0X60	6.0X70
	3.5X45	4.0X45	4.5X45	5.0X70	6.0X80
		4.0X50	4.5X50	5.0X80	6.0X90
		4.0X55	4.5X55	5.0X90	6.0X100
		4.0X60	4.5X60	5.0X100	6.0X110
			4.5X65		6.0X120
			4.5X70		6.0X130
					6.0X140
					6.0X150

Material	C1022
Coating	Yellow Zinc, Zinc

	3.0	3.5	4.0	4.5	5.0	6.0
<b>Torsional Strength</b> (Nm)	1.5min	2.0min	3.0min	4.3min	6.2min	10.8min
<b>Case Hardness</b> (Hv/0.3kg)	500-700	500-700	500-700	500-700	500-700	500-700

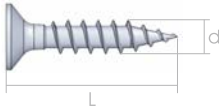
### Installation diagram



- Suitable for attach chipboard.



## Wafer head with neck under head chipboard thread



• phillip



• square

### Program

Dimensions  
(d x L) mm

4.5X25 5.0X25

4.5X28 5.0X28

4.5X30 5.0X30

4.5X35 5.0X35

4.5X40 5.0X40

4.5X45 5.0X45

4.5X50 5.0X50

4.5X55 5.0X55

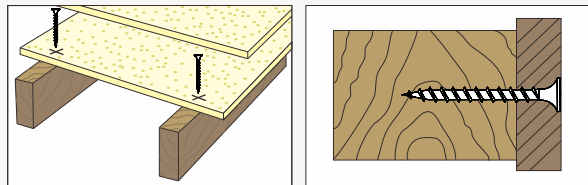
4.5X60 5.0X60

4.5X65 5.0X65

Material	C1022
Coating	Yellow Zinc, Zinc

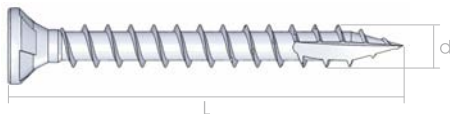
	4.5 mm	5.0 mm	
<b>Torsional Strength</b> (Nm)	4.3 min	6.2 min	
<b>Case Hardness</b> (Hv/0.3kg)	500-700	500-700	

### Installation diagram



- For attach chipboard, wood to wood application required in wafer head.

## Flat head with three obliques, thread with flutes, type 17



• pozi drive with 3 obliques

### Program

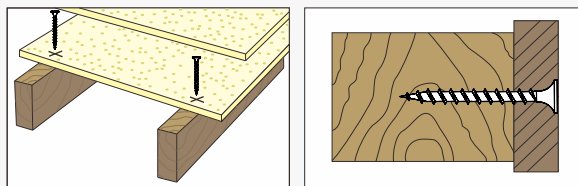
Dimensions  
(dX L)mm

3.0X16	3.5X16	4.0X16	4.5X16	5.0X20	6.0X30
3.0X20	3.5X20	4.0X20	4.5X20	5.0X25	6.0X40
3.0X25	3.5X25	4.0X25	4.5X25	5.0X30	6.0X50
3.0X30	3.5X30	4.0X30	4.5X30	5.0X35	6.0X60
3.0X35	3.5X35	4.0X35	4.5X35	5.0X40	6.0X70
3.0X40	3.5X40	4.0X40	4.5X40	5.0X50	6.0X80

Material	C1022
Coating	Yellow Zinc, Zinc

	3.0	3.5	4.0	4.5	5.0	6.0
<b>Torsional Strength</b> (Nm)	1.5min	2.0min	3.0min	4.3min	6.2min	10.8min
<b>Case Hardness</b> (Hv/0.3kg)	500-700	500-700	500-700	500-700	500-700	500-700

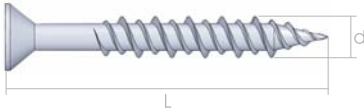
### Installation diagram



• Suitable for attach chipboard.



## Flat head, Hi-Lo thread



• pozi

### Program

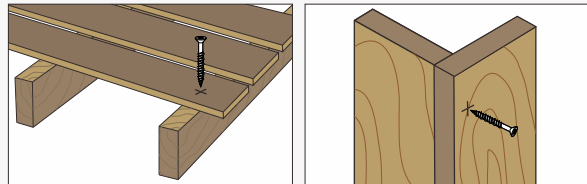
Dimensions  
(d x L) mm

#8X1-1/8"	#10X1-1/8"
#8X1-1/4"	#10X1-1/4"
#8X1-1/2"	#10X1-1/2"
#8X1-3/4"	#10X1-3/4"
#8X2"	#10X2"
#8X2-1/4"	#10X2-1/4"
#8X2-1/2"	#10X2-1/2"

Material	C1022
Coating	Yellow Zinc, Zinc

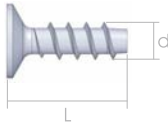
	#8	#10
<b>Torsional Strength</b> (Lb-in)	30min	38min
<b>Case Hardness</b> (Hv/0.3kg)	500-800	500-800

### Installation diagram



- Serve as a general purpose screw in medium hardwood.

## Flat head, chipboard thread blunt point



### Program

Dimensions  
(d x L) mm

4.0 X 8

4.0 X 11

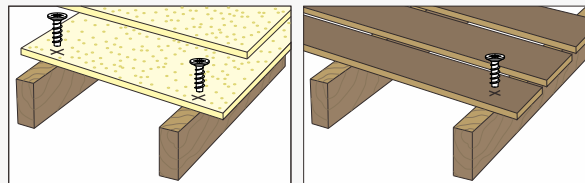
4.0 X 12

4.0 X 17

Material	C1022
Coating	Zinc, Nickel

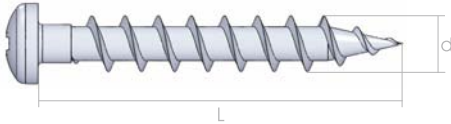
	4.0 mm		
<b>Torsional Strength</b> (Nm)	3.0 min		
<b>Case Hardness</b> (HRC)	500-700		




### Installation diagram



• Use for attach plastic plate, chipboard application.

# Pan head, chipboard thread



-  • phillip
-  • pozi
-  • square

## Program

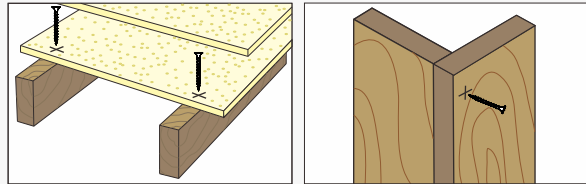
Dimensions  
(d x L) mm

3.0X13	3.5X16	4.0X16	4.5X20	5.0X25	6.0X30
3.0X16	3.5X19	4.0X19	4.5X25	5.0X30	6.0X35
3.0X19	3.5X25	4.0X25	4.5X30	5.0X35	6.0X40
3.0X25	3.5X30	4.0X30	4.5X35	5.0X40	6.0X50
3.0X30	3.5X35	4.0X35	4.5X40	5.0X45	6.0X60
	3.5X40	4.0X40	4.5X45	5.0X50	6.0X70
		4.0X45	4.5X50	5.0X55	6.0X80
		4.0X50	4.5X55	5.0X60	6.0X90
			4.5X60	5.0X65	6.0X100
				5.0X70	6.0X110
				5.0X80	6.0X120
					6.0X130

Material	C1022
Coating	Yellow Zinc, Zinc

	3.0	3.5	4.0	4.5	5.0	6.0
<b>Torsional Strength</b> (Nm)	1.5min	2.0min	3.0min	4.3min	6.2min	10.8min
<b>Case Hardness</b> (Hv/0.3kg)	500-700	500-700	500-700	500-700	500-700	500-700

## Installation diagram



- Suitable for chipboard.

# Self Tapping Screws



Self Drilling Screws

08



Drywall Screws

27



Chipboard Screws

36



Self Tapping Screws

46



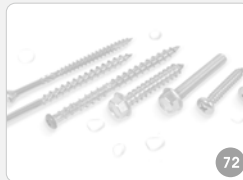
Decking Screws

55



Others Screws

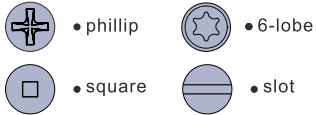
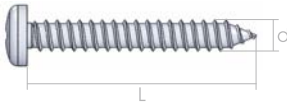
63



Stainless Steel Screws

72

## Pan head, Type AB thread



### Program

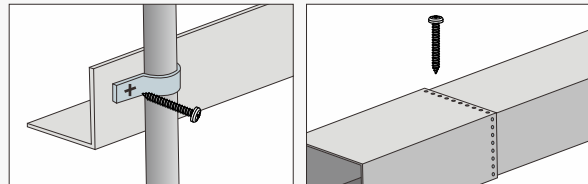
Dimensions  
(d x L) mm

3.5X13	3.9X13	4.2X13	4.8X13	5.5X16	6.3X25
3.5X16	3.9X16	4.2X16	4.8X16	5.5X19	6.3X32
3.5X19	3.9X19	4.2X19	4.8X19	5.5X25	6.3X38
3.5X25	3.9X25	4.2X25	4.8X25	5.5X32	6.3X50
3.5X32	3.9X32	4.2X32	4.8X32	5.5X38	6.3X63
	3.9X38	4.2X38	4.8X38	5.5X50	6.3X75
			4.8X50	5.5X63	6.3X90

Material	C1022
Coating	Yellow Zinc, Zinc

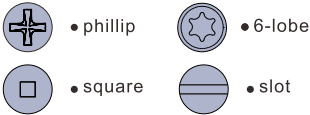
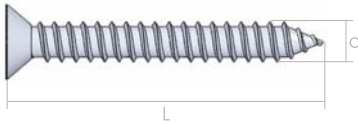
	3.5	3.9	4.2	4.8	5.5	6.3
<b>Torsional Strength</b> (Lb/in)	13min	30min	39min	56min	88min	142min
<b>Case Hardness</b> (Hv/0.3kg)	500-800	500-800	500-800	500-800	500-800	500-800

### Installation diagram



- For attach thin metal or plastic material.

## Flat head, Type AB thread



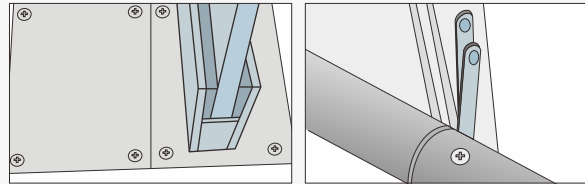
### Program

Dimensions (d x L) mm				
2.9X13	3.5X13	3.9X13	4.2X13	4.8X19
2.9X16	3.5X16	3.9X16	4.2X16	4.8X25
2.9X19	3.5X19	3.9X19	4.2X19	4.8X32
2.9X25	3.5X25	3.9X25	4.2X25	4.8X38
	3.5X32	3.9X32	4.2X32	4.8X50
		3.9X38	4.2X38	4.8X63

Material	C1022
Coating	Yellow Zinc, Zinc

	2.9	3.5	3.9	4.2	4.8
<b>Torsional Strength</b> (Lb/in)	13min	30min	24min	39min	56min
<b>Case Hardness</b> (Hv/0.3kg)	500-800	500-800	500-800	500-800	500-800

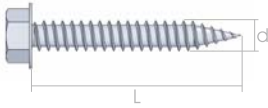
### Installation diagram



- Used for application where protrusion of the fastener above the mating surface is unacceptable.



## Hex washer head, Type AB thread



• Hex washer head

### Program

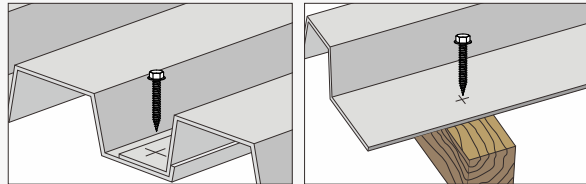
Dimensions  
(d x L) mm

4.8X13	5.5X16	6.3X25
4.8X16	5.5X19	6.3X32
4.8X19	5.5X25	6.3X38
4.8X25	5.5X32	6.3X50
4.8X32	5.5X38	6.3X63
4.8X38	5.5X50	6.3X75

Material	C1022
Coating	Zinc, Ruspert

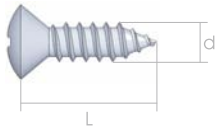
	4.8 mm	5.5 mm	6.3 mm	
<b>Torsional Strength</b> (Lb/in)	56min	88min	142min	
<b>Case Hardness</b> (Hv/0.3kg)	500-800	500-800	500-800	

### Installation diagram



- Where the higher tightening torque is required for stitching purpose.

## Oval head, Type AB thread



## Program

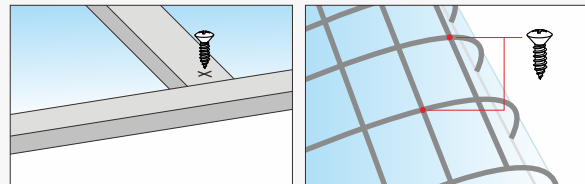
Dimensions  
(dxL)mm

3.5X13	3.9X13	4.2X13	4.8X16	5.5X19	6.3X25
3.5X16	3.9X16	4.2X16	4.8X19	5.5X25	6.3X32
3.5X19	3.9X19	4.2X19	4.8X25	5.5X32	6.3X38
3.5X25	3.9X25	4.2X25	4.8X32	5.5X38	6.3X50
3.5X32	3.9X32	4.2X32	4.8X38	5.5X50	6.3X63
	3.9X38	4.2X38	4.8X50	5.5X63	6.3X75

Material	C1022
Coating	zinc

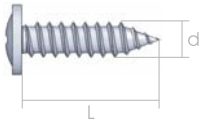
	3.5	3.9	4.2	4.8	5.5	6.3
<b>Torsional Strength</b> (Lb/in)	24min	30min	39min	56min	88min	142min
<b>Case Hardness</b> (Hv/0.3kg)	500-800	500-800	500-800	500-800	500-800	500-800

## Installation diagram



- For application when a more decorative finish look is desired.

## Modified truss head, type AB thread



### Program

Dimensions  
(d x L) mm

4.2X13

4.2X16

4.2X19

4.2X25

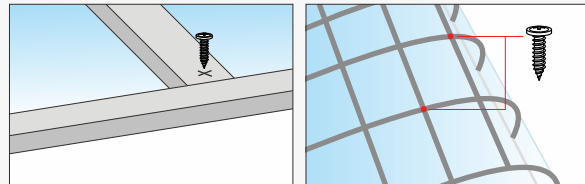
4.2X32

4.2X38

Material	C1022
Coating	Zinc

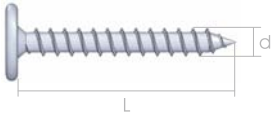
	4.2 mm	
<b>Torsional Strength</b> (Lb/in)	39min	
<b>Case Hardness</b> (Hv/0.3kg)	500-800	

### Installation diagram



- For attach thin metal or plastic material.

## Pancake head, type A thread



• phillip

### Program

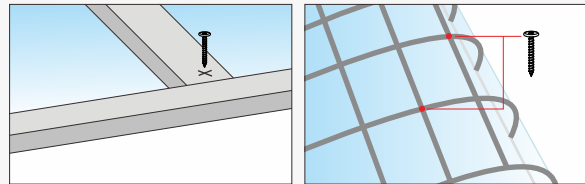
Dimensions  
(d x L) mm

4.8X19	5.5X25
4.8X25	5.5X32
4.8X32	5.5X38
4.8X38	5.5X50
4.8X50	5.5X63

Material	C1022
Coating	Zinc, Ruspert

	4.8 mm	5.5 mm	
<b>Torsional Strength</b> (Lb/in)	56min	88min	
<b>Case Hardness</b> (Hv/0.3kg)	500-800	500-800	

### Installation diagram



- Very low profile with a large bearing surface.

## Hex washer head, sandwich panel thread



• Hex washer head

### Program

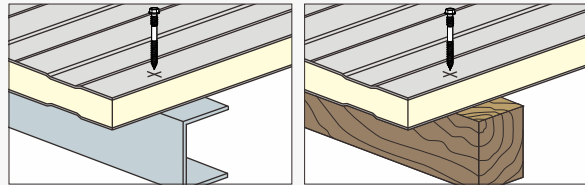
Dimensions  
(d x L) mm

5.5X60	5.5X150	6.3X60	6.3X150
5.5X75	5.5X170	6.3X75	6.3X170
5.5X95	5.5X190	6.3X95	6.3X190
5.5X100	5.5X210	6.3X100	6.3X210
5.5X125	5.5X230	6.3X125	6.3X230
5.5X135	5.5X250	6.3X135	6.3X250

Material	C1022
Coating	Zinc, Ruspert, Kaitex

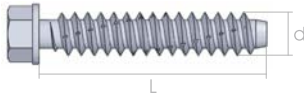
	5.5 mm	6.3 mm	
<b>Torsional Strength</b> (Nm)	10.4 min	16.9 min	
<b>Case Hardness</b> (Hv/0.3kg)	650 min	650 min	

### Installation diagram



- For fixing steel profile components, plastic, and fiber cement sheet and sandwich panel for longer extension.

## Hex washer head, type B blunt point with flute



• Hex washer head

### Program

Dimensions  
(d x L) mm

6.3 X 19

6.3 X 25

6.3 X 32

6.3 X 38

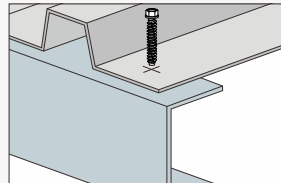
6.3 X 50

6.3 X 63

Material	C1022
Coating	Zinc, Ruspert, Kaitex

	<b>6.3 mm</b>	
<b>Torsional Strength</b> (Nm)	16.9 min	
<b>Case Hardness</b> (Hv/0.3kg)	450 min	

### Installation diagram



- Proven fastener for fixing steel profile components, plastic and fiber cement sheet.
- Taps into a pre-drilled hole.

# Decking Screws



Self Drilling Screws

08



Drywall Screws

27



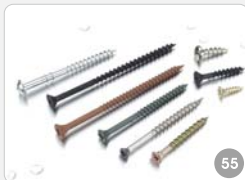
Chipboard Screws

36



Self Tapping Screws

46



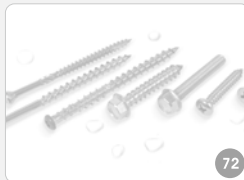
Decking Screws

55



Others Screws

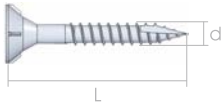
63



Stainless Steel Screws

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## Double flat head with 4 nib under head, deep thread, type 17



### Program

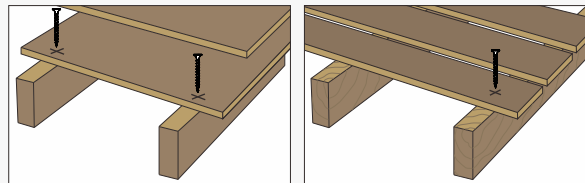
Dimensions  
(d x L) mm

7X1/2"	8X1/2"	10X3/4"
7X5/8"	8X5/8"	10X1"
7X3/4"	8X3/4"	10X1-1/4"
7X1"	8X1"	10X1-1/2"
	8X1-1/4"	10X2"
	8X1-1/2"	10X2-1/2"

Material	C1022
Coating	Zinc + Plating

	7 mm	8 mm	10 mm	
<b>Torsional Strength</b> (Lb/in)	33min	39min	48.5min	
<b>Case Hardness</b> (Hv/0.3kg)	500-700	500-700	500-700	

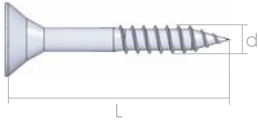
### Installation diagram



• for cleck, wood installation purpose.



## Double flat head, coarse thread



### Program

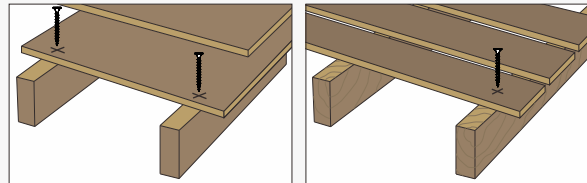
Dimensions  
(dxL)mm

8X1/2"	10X3/4"
8X5/8"	10X1"
8X3/4"	10X1-1/4"
8X1"	10X1-1/2"
8X1-1/4"	10X2"
8X1-1/2"	10X2-1/2"

Material	C1022
Coating	Zinc + Painting

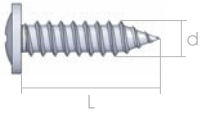
	8 mm	10 mm
<b>Torsional Strength</b> (Lb/in)	39min	48.5min
<b>Case Hardness</b> (Hv/0.3kg)	500-700	500-700

### Installation diagram



• For deck, wood installation purpose.

## Wafer head, deep thread



• phillip

### Program

Dimensions  
(d x L) mm

4.2X13

4.2X16

4.2X19

4.2X25

4.2X32

4.2X38

Material C1022

Coating Zinc, Yellow Zinc

4.2 mm

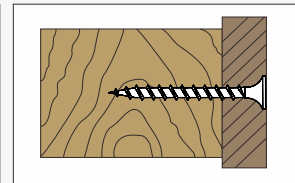
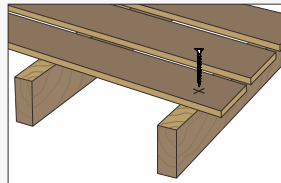
Torsional Strength  
(Lb/in)

39min

Case Hardness  
(Hv/0.3kg)

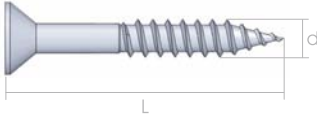
500-800

### Installation diagram



• For attaching wood to wood application.

## Flat head, twinfast thread, 2/3 thread



• phillip

### Program

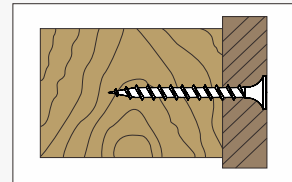
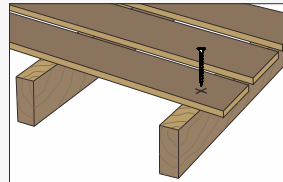
Dimensions  
(dxL)mm

8X3/4"	9X1"	10X1"
8X1"	9X1-1/4"	10X1-1/4"
8X1-1/4"	9X1-1/2"	10X1-1/2"
8X1-1/2"	9X2"	10X2"
8X2"	9X2-1/4"	10X2-1/4"
8X2-1/4"	9X2-1/2"	10X2-1/2"

Material	C1022
Coating	Zinc, Yellow Zinc

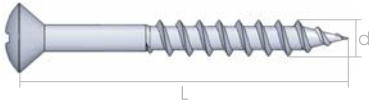
	#8	#9	#10	
<b>Torsional Strength</b> (Lb/in)	39min	47min	56min	
<b>Case Hardness</b> (Hv/0.3kg)	500-800	500-800	500-800	

### Installation diagram



- For attaching wood to wood or other wooden application.

## Oval head, deep thread



• phillip



• square

### Program

Dimensions  
(d x L) mm

6X5/8"

6X3/4"

6X7/8"

6X1"

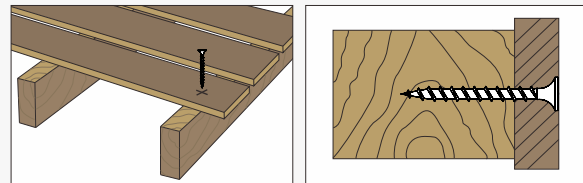
6X1-1/4"

6X1-1/2"

Material	C1022
Coating	Zinc, Yellow Zinc

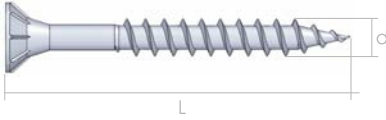
	#6			
<b>Torsional Strength</b> (Lb/in)	30min			
<b>Case Hardness</b> (Hv/0.3kg)	500-800			

### Installation diagram



- Use for application for set flush with the surface.

## Double flat head with 8 nibs under head coarse thread



### Program

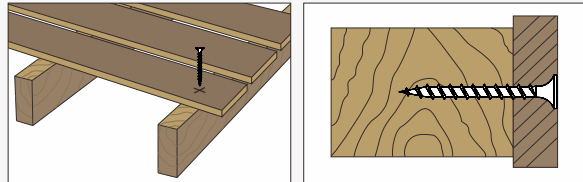
Dimensions  
(dxL)mm

7X1-3/8"	8X1-1/4"	9X2"
7X1-5/8"	8X1-1/2"	9X2-1/4"
7X1-1/4"	8X2"	9X2-1/2"
7X1-1/2"	8X2-1/4"	9X3"
7X2"	8X2-1/2"	9X3-1/4"
7X2-1/4"	8X3"	9X3-1/2"

Material	C1022
Coating	Yellow Zinc, Kaitex

	#7	#8	#9	
<b>Torsional Strength</b> (Lb/in)	30min	39min	47min	
<b>Case Hardness</b> (Hv/0.3kg)	500-800	500-800	500-800	

### Installation diagram



- Use for application for set flush with the surface.

## Flat head with 6 nibs under head, type 17 partial thread, with knurled on shank



• square



• 6-lobe

### Program

Dimensions  
(d x L) mm

5.0X60/40      6.0X80/40

5.0X70/40      6.0X100/70

5.0X80/40      6.0X120/70

5.0X90/40      6.0X140/70

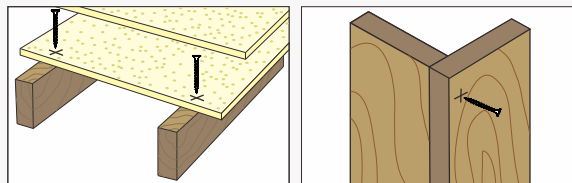
5.0X100/60     6.0X160/70

5.0X120/60

Material	1022
Coating	Zinc, Passivated

	5.0 mm	6.0 mm	
<b>Torsional Strength</b> (Lb/in)	64 min	111 min	
<b>Case Hardness</b> (HRC)	52 min	52 min	

### Installation diagram



- Suitable for chipboard.

# Others Screws



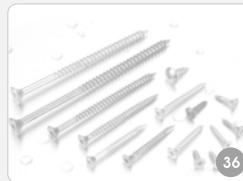
Self Drilling Screws

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Drywall Screws

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Chipboard Screws

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Self Tapping Screws

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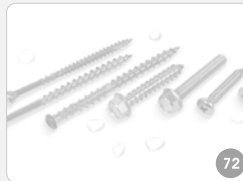
Decking Screws

55



Others Screws

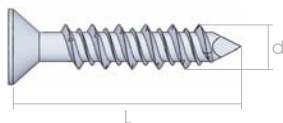
63



Stainless Steel Screws

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## Concrete screw, flat head, Hi-Lo thread, diamond point



• phillip recess

### Program

Dimensions  
(d x L) mm

4.8X32 6.3X32

4.8X45 6.3X45

4.8X55 6.3X55

4.8X70 6.3X70

4.8X80 6.3X80

4.8X95 6.3X95

4.8X100 6.3X100

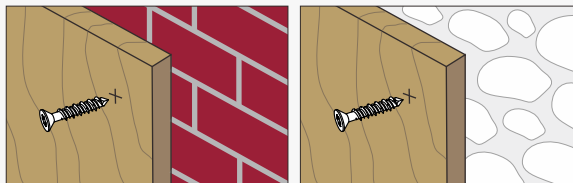
4.8X125 6.3X125

Material C1022

Coating Ruspert Blue

	4.8 mm	6.3 mm	
<b>Torsional Strength</b> (Lb/in)	88 min	142 min	
<b>Case Hardness</b> (Hv/0.3kg)	560 min	560 min	
<b>Core Hardness</b> (Hv)	240-425	240-425	

### Installation diagram

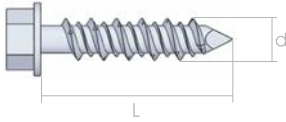


- Suitable for soft brick, and for plywood backer boards to masonry.





## Concrete screw, Hex washer head, Hi-Lo thread, diamond point



• Hex washer head

### Program

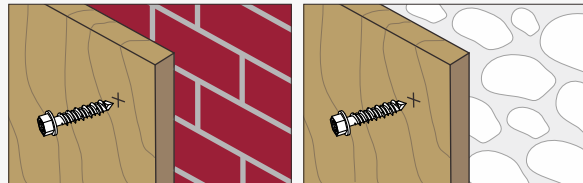
Dimensions  
(d x L) mm

4.8X32	6.3X32
4.8X45	6.3X45
4.8X55	6.3X55
4.8X70	6.3X70
4.8X80	6.3X80
4.8X95	6.3X95
4.8X100	6.3X100
4.8X125	6.3X125

Material	C1022
Coating	Ruspert Blue

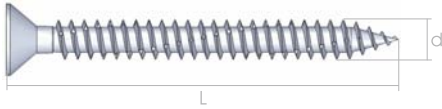
	4.8 mm	6.3 mm	
<b>Torsional Strength</b> (Lb/in)	88min	142min	
<b>Case Hardness</b> (Hv)	560min	560min	
<b>Core Hardness</b> (Hv)	240-425	240-425	

### Installation diagram



- Suitable for soft brick, and for plywood backer boards to masonry.

## Concrete screws, flat head, torx recess



• 6-lobe

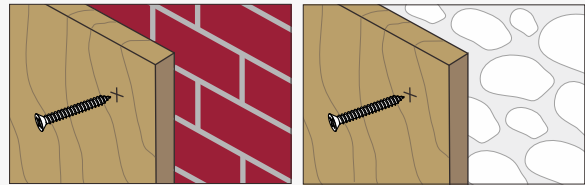
### Program

Dimensions  
(d x L) mm

7.5X42	7.5X102	7.5X162
7.5X52	7.5X112	7.5X182
7.5X62	7.5X122	7.5X202
7.5X72	7.5X132	7.5X212
7.5X82	7.5X142	
7.5X92	7.5X152	

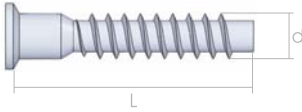
Material	C1022
Coating	Yellow Zinc, Zinc

### Installation diagram



- Suitable for window frame installation purpose.

## Confirmat screws



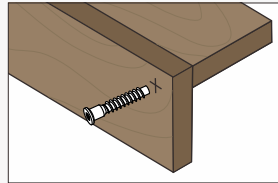
### Program

Dimensions  
(d x L) mm

5.0X40	6.3X40	7.0X50
5.0X50	6.3X50	7.0X60
		7.0X70

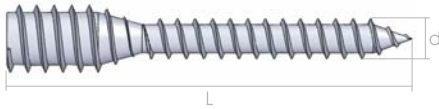
Material	C1006
Coating	Zinc, Black Oxide

### Installation diagram



- Superior job for holding particle board and similar panels to each other.

## Spacer screws, unhardened



• 6-lobe



• hex

### Program

Dimensions  
(d x L) mm

**M6X60**

**M6X80**

**M6X100**

**M6X120**

**M6X150**

**M6X180**

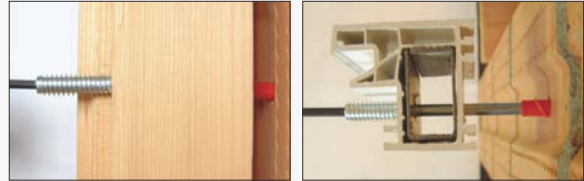
**M6X200**

**M6X250**

**M6X300**

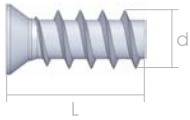
Material	C1006
Coating	Zinc, Yellow Zinc, Kaitex

### Installation diagram



- Thread section can be inserted into a base member, a head section which can be introduced into a structural member and has a thread and a shank section arranged in between.

## Euro screws flat head unhardened fine thread



• phillip



• pozi



• square



• square+pozi+phillip+quadrex

### Program

Dimensions  
(d x L) mm

5.5X7.5    6.3X7.5

5.5X10    6.3X10

5.5X11.5    6.3X11.5

5.5X13    6.3X13

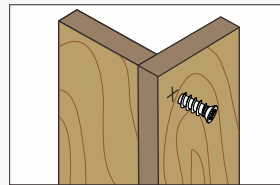
5.5X15    6.3X15

5.5X20    6.3X20

5.5X25    6.3X25

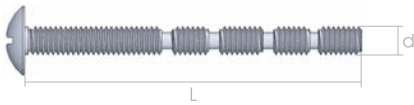
Material	C1006
Coating	Zinc, Black Oxide, Nickel

### Installation diagram



- Application for hinge bar, drawer, cabinet.

## Break machine screws, truss head, wood thread



• phillip

### Program

Dimensions  
(d x L) mm

**M4X45**

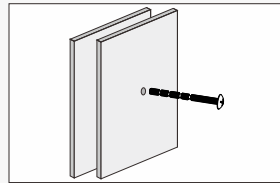
**M4X55**

**M4X65**

**M4X75**

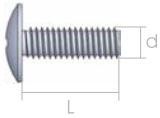
Material	C1006
Coating	Yellow Zinc, Zinc

### Installation diagram



- Suitable for attach object with different thickness.

## Machine screws, truss head



• phillip

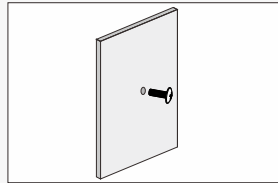
### Program

Dimensions  
(d x L) mm

M4X8	M4X32
M4X12	M4X35
M4X15	M4X38
M4X18	M4X40
M4X20	M4X45
M4X22	M4X50
M4X25	M4X60
M4X28	

Material	C1006
Coating	Zinc, Black Oxide

### Installation diagram



- Often driven into tapped hole and comes with joint with nuts.

# Stainless Steel Screws



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Self Drilling Screws



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Drywall Screws



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Chipboard Screws



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Self Tapping Screws



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Decking Screws



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Others Screws



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Stainless Steel Screws



## SS309 Stainless Steel

Stainless steel: Steel contains Cr, which is greater than 12 wt%, to form a protective chromium oxide about 1-2  $\mu$  thick at the surface to resist corrosion. Type 304 is the basic 18Cr-8Ni (wt%) austenitic stainless steel. 316, which contains up to 3 wt% Mo, offers an improved general and pitting corrosion resistance. However, stainless steels may still be not adequate to resist corrosion in acids such as HCl, H<sub>2</sub>SO<sub>4</sub> or high concentrations of chlorides (such as sodium chloride in sea water) because of breaking down of oxide layer. Grades high in chromium, and particularly molybdenum and nitrogen, are more resistant to pitting corrosion, like 309 Mo, 254 SMO or DSS 2205, etc..

Pitting corrosion: The local destruction of the passive film and subsequent corrosion of the steel is call pitting corrosion, especially in chloride solution. The Pitting Resistance Equivalent number (**PRE**) has been found to give a good indication of the pitting resistance of stainless steels. The PRE can be calculated as:

$$PRE = \%Cr + 3.3 \times \%Mo + 16 \times \%N$$

Increasing the Cr content or adding Mo, N can enhance the pitting resistance, whereas, Nickel significantly improves the general corrosion resistance of stainless steels, by promoting passivation. Therefore, austenitic stainless steels possess superior corrosion resistance and ductility when compares with martensitic or ferritic stainless steels (with zero or low nickel concentrations).

### Calculation of PRE:

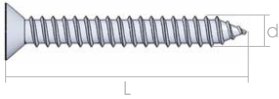
type of Stainless Steel	percentage of element(wt%)				PRE
	Cr	Ni	Mo	N	
304 SS	18~20	8~10.5	—	—	18.4
304L SS	18~20	9~13	—	—	18.4
316 SS	16~18	10~14	2~3	—	23.3
316L SS	16~18	10~15	2~3	—	24.3
309Mo SS	23~25	10~14	2~3	—	31.3
254SMO	20	18	6.1	0.2	43
DSS2205	22	5	3	0.14	34.1

Note: DSS 2205 is difficult to deform except hot-forge of the steel.  
254 SMO is developed for use in sea water.

Material	Yield Stress(ksi)	Tensile Stress(ksi)	Resistant Corrosion	Ductility	Hardness
316	42	84	Good	Good	~89HRB
309	45	90	Excellent	Good	~92HRB

Material	Salt Spray Test
316L	1896 hrs
309Mo	3216 hrs

## Self tapping screws, flat head, type AB thread



• phillip

### Program

Dimensions  
(d x L) mm

4.2X16    4.8X16    5.5X19

4.2X19    4.8X19    5.5X25

4.2X25    4.8X25    5.5X32

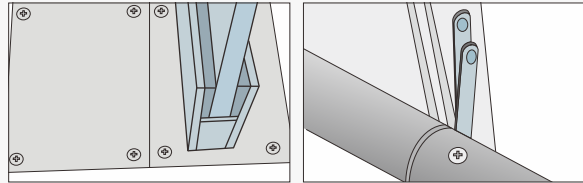
4.2X32    4.8X32    5.5X38

4.2X38    4.8X38    5.5X50

Material    SS302

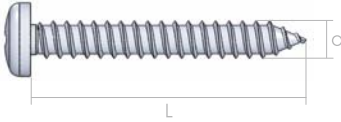
Coating    Plain, Zinc

### Installation diagram



- Used for application where protrusion of the fastener above the mating surface is unacceptable.

## Self tapping screws, pan head, type AB thread



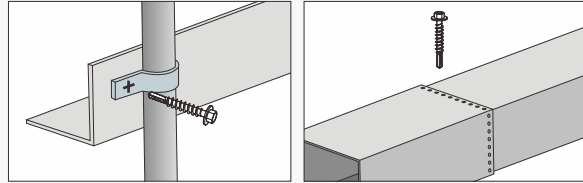
### Program

Dimensions  
(d x L) mm

4.2X16	4.8X16	5.5X19
4.2X19	4.8X19	5.5X25
4.2X25	4.8X25	5.5X32
4.2X32	4.8X32	5.5X38
4.2X38	4.8X38	5.5X50

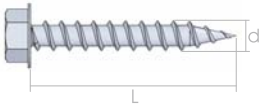
Material	SS302
Coating	Plain, Zinc

### Installation diagram



- For attach thin metal or plastic material.

## Self tapping screws, indent hex washer head, type A thread



• Hex washer head

### Program

Dimensions  
(d x L) mm

6.5X25    6.5X75

6.5X30    6.5X80

6.5X40    6.5X90

6.5X50    6.5X100

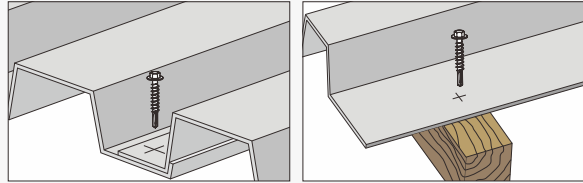
6.5X60    6.5X115

6.5X70    6.5X130

Material    SS302, 316

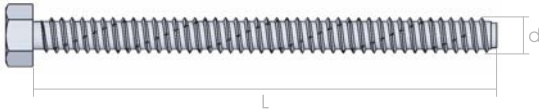
Coating    Plan, Zinc

### Installation diagram



- Where the higher tightening torque is required for stitching purpose.

## Self tapping screws, hex head, type BZ thread with flute



• Hex head

### Program

Dimensions  
(d x L) mm

6.3X25 6.3X80

6.3X30 6.3X90

6.3X40 6.3X100

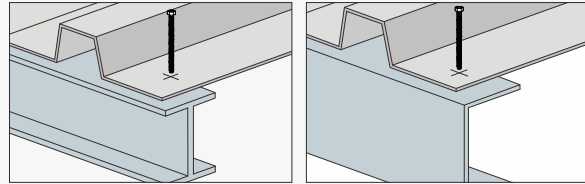
6.3X50 6.3X110

6.3X60 6.3X115

6.3X70 6.3X125

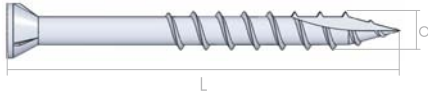
Material	SS304, 316
Coating	Plain, Zinc

### Installation diagram



• For attach thin metal or plastic material.

## Deck screws, trim head with 4 nibs, type 17



### Program

Dimensions  
(d x L) mm

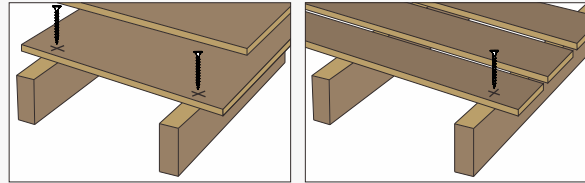
#7 x 1-5/8" #8 x 2-1/4"

#7 x 2-1/4" #8 x 2-1/2"

#8 x 3"

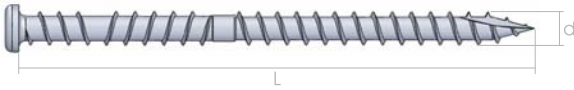
Material	SS305, 316
Coating	Plain+Painting

### Installation diagram



• for deck, wood installation purpose.

## Composite deck screws, mushroom head, special thread, type 17



### Program

Dimensions  
(d x L) mm

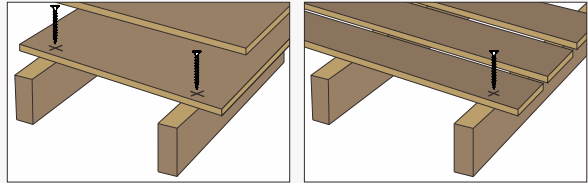
#10 x 2 - 1/2"

#10 x 2 - 3/4"

#10 x 3"

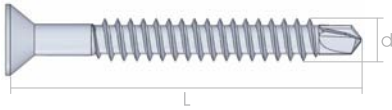
Material	SS305
Coating	Plain+Painting

### Installation diagram



- Ideal for decking, fencing and siding application.

## Self drilling screws, flat head, type AB



### Program

Dimensions  
(d x L) mm

**3.5X9**    **4.2X19**    **4.8X19**

**3.5X13**    **4.2X25**    **4.8X25**

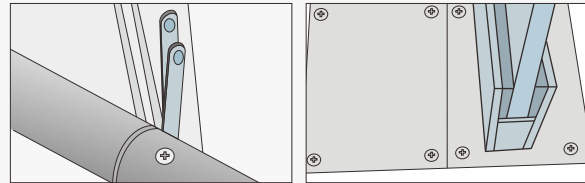
**3.5X16**    **4.2X32**    **4.8X32**

**3.5X19**    **4.2X38**    **4.8X38**

**3.5X25**    **4.2X50**

Material	SS410
Coating	Plain, Passivate, Zinc

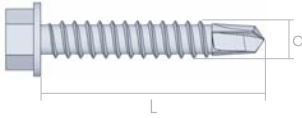
### Installation diagram



- For fixing timber to steel without predrilling timber, eg floors, trails, fences.



## Self drilling screws, indented hex washer head, type AB thread



• Hex washer head

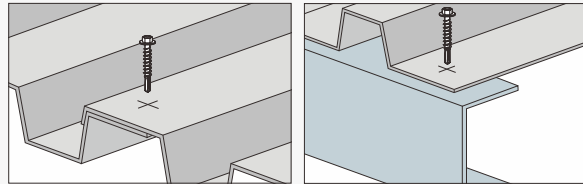
### Program

Dimensions  
(d x L) mm

4.2X13	4.8X13	5.5X19	6.3X19
4.2X16	4.8X16	5.5X25	6.3X25
4.2X19	4.8X19	5.5X32	6.3X32
4.2X25	4.8X25	5.5X38	6.3X38
4.2X32	4.8X32	5.5X50	6.3X50
4.2X38	4.8X38	5.5X63	6.3X63

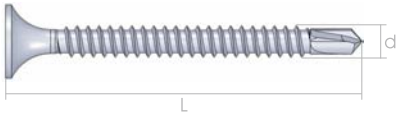
Material	SS410
Coating	Plain, Passivate, Zinc

### Installation diagram



• For steel to steel applications.

## Self drilling screws, bugle head, type AB thread



• square

### Program

Dimensions  
(d x L) mm

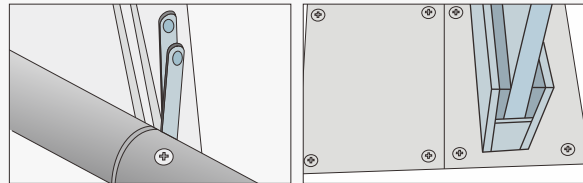
**3.5X25**    **4.2X41**    **4.8X63**

**3.5X32**    **4.2X50**    **4.8X75**

**4.8X90**

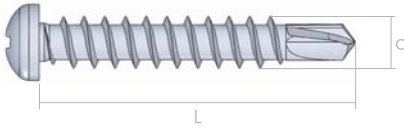
Material	SS410
Coating	Plain, Passivate, Zinc

### Installation diagram



- For fixing timber to steel without predrilling timber, eg floors, trails, fences.

## Self drilling screws, pan head, type AB thread



• phillip

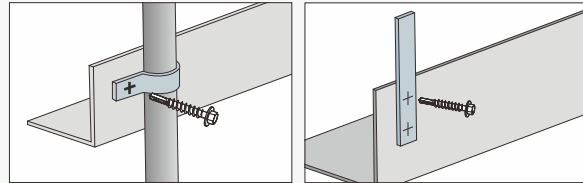
### Program

Dimensions  
(dXl)mm

3.5X13	4.2X13	4.8X13	5.5X19	6.3X25
3.5X16	4.2X16	4.8X16	5.5X25	6.3X32
3.5X19	4.2X19	4.8X19	5.5X32	6.3X38
	4.2X25	4.8X25	5.5X38	6.3X50
		4.8X32	5.5X50	

Material	SS410
Coating	Plain, Passivate, Zinc

### Installation diagram



- For thin metal to thin metal.

## Hex washer head, double thread #3 point, slot on shank



• Hex washer head

### Program

Dimensions  
(d x L) mm

5.5X60 6.3X60

5.5X75 6.3X75

5.5X95 6.3X95

5.5X100 6.3X100

5.5X125 6.3X125

5.5X135 6.3X135

5.5X150 6.3X150

5.5X170 6.3X170

5.5X190 6.3X190

5.5X210 6.3X210

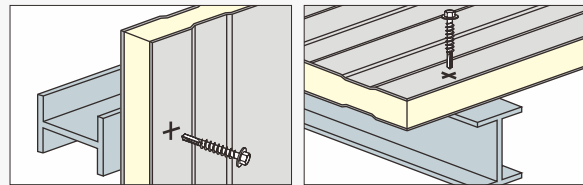
5.5X230 6.3X230

5.5X250 6.3X250

Material SS 302, SS 304

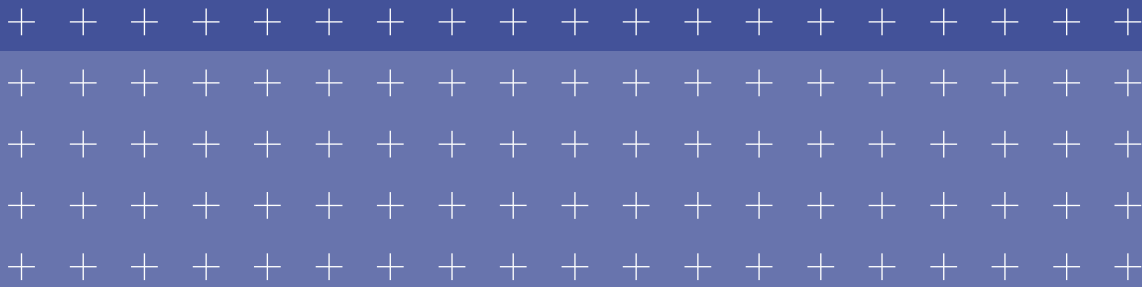
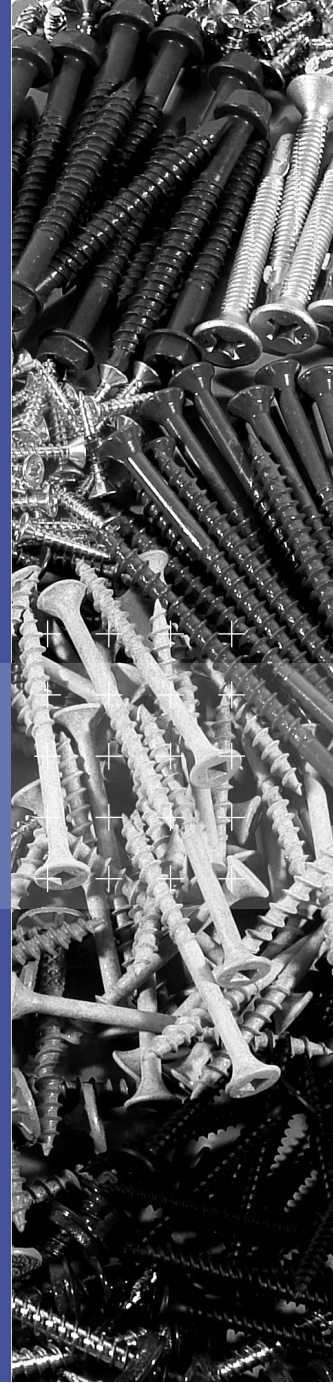
Coating Ruspert, Zinc

### Installation diagram



- Suitable for fixing on sandwich panel.





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RoHS Compliance